



E.D.E.N.

Extended Duration Extraterrestrial Nest

Designing a lunar lava tube habitat
rooted in biophilic design

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Extra-/Terrestrial Architecture Graduation Studio

Maurits Roijen | 5238153

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- 3D Printing

SECTION

BACKGROUND

Problem Statement

Background

What stands in our way of living on the moon?

- In-Situ Resource Utilization
- Environment unlike anything on Earth
- Long periods of isolation and indoor living

Problem Statement

Background

Transportation Costs

- Expensive to launch rockets
- Price/kg has decreased with reusable rockets
- Building materials are heavy



In-Situ Resource Utilization (ISRU)

poses a solution by reducing the need for transporting materials from earth

Problem Statement

Background

Hostile Environment

- Abrasive lunar dust
- Moonquakes
- Micro meteorites
- Radiation
- Solar wind
- Long lunar nights
- No atmosphere
- Extreme temperature fluctuations



Lava Tubes

poses a solution by creating a protective cover from the environment in combination with the shelter provided by the habitat

https://bsmedia.business-standard.com/_media/bs/img/article/2019-07/18/full/1563434814-8966.jpg

Problem Statement

Background

Mental Health

- Stuck with the same people
- High stress environment
- Away from family and home
- Little privacy



Biophilia

poses a solution by adding more greenery and reminding people of earth. Biophilic design can improve mental health.

<https://www.nasa.gov/image-article/expedition-59-crew-members-inside-u-s-destiny-laboratory/>

Relevance

Background

Why is this topic urgent/important?

THE MOON

- Artemis missions I → IV are taking us to the moon in the coming years
- The project is a stepping stone in the larger journey to eventually colonise Mars

EARTH

- Space as a driver for innovation
- Transfer of technology



Relevance

Background

UN Sustainable Development Goals

- **Health & well-being** → Biophilic (human-centric design)
- **Innovation** → Design-To-Robotic-Production and 3D printing advancements
- **Sustainable cities and responsible consumption** → ISRU to reduce pollution from transport



Objective

Background

Goals

- To design a functional, safe and effective ISRU Lunar habitat
- To explore the relationship between biophilic design and 3D printing
- To create a habitat with a healthy indoor environment for mental wellbeing
- To contribute to the study of future habitats designs on and off Earth

Motivation

Background

Personal

- Exciting challenge
- Novel and relevant
- Biophilic design makes it more tangible for terrestrial applications

Study

- ISRU sustainability potential
- Advancing robotic manufacturing methods
- Innovating 3D printing to help solve the housing crisis

Research Question

Background

“How can **biophilic design** principles be adapted to a lunar lava tube habitat using **ISRU 3D-printed** architecture to support astronaut **mental health** and **well-being**? ”

Sub-Questions

Background

- What is biophilic design?
- What is ISRU and why is it important for lunar base development?
- How can 3D printing be leveraged for biophilic design?
- How does biophilia improve mental health and wellbeing?
- What are the challenges of living on the moon?
- To what extent do lava tubes provide protection against the moon's environment?
- How can computational design and topology optimization be applied to the structure to get a more biomorphic design?

Scope

Background

TEAM SIZE	6 person team, rotate 3 at a time for knowledge transfer	LOCATION	South pole → Shackleton
MISSION TYPE	Longer term research missions on the south pole of the moon	MATERIAL	3D printed lunar regolith
TIMELINE	First lunar base already established. Now in the longer term stay phase.	BUILD	ISRU 3D printing Selective Laser Melting
DESIGN	Different aspects: human-centric, biophilic, circular, computational, advanced manufacturing, life support systems, etc.		

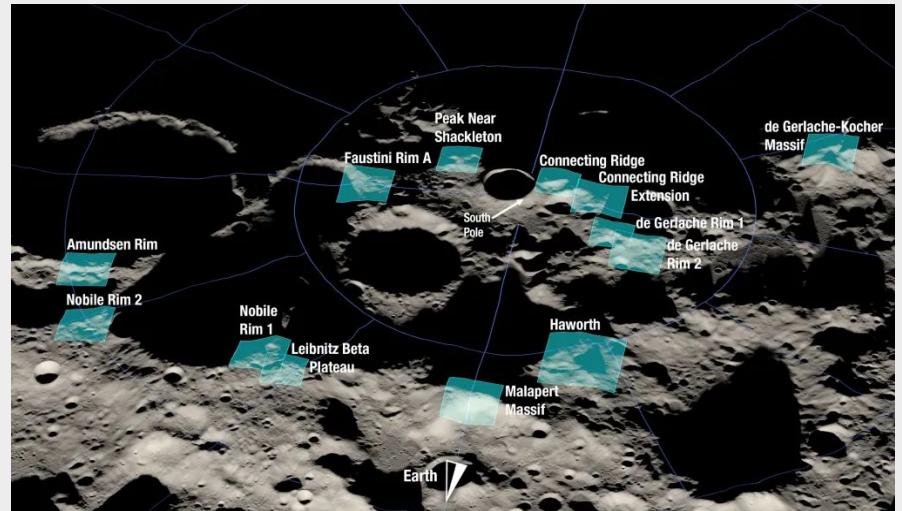


SECTION

ANALYSIS & CONCEPT

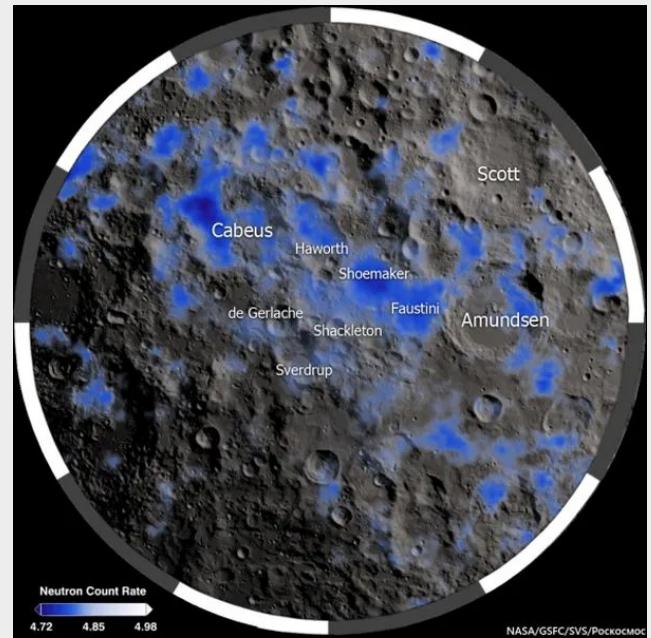
ARTEMIS MISSION SITES

- Going to the South Pole
- First established missions and habitat will be here



Resources

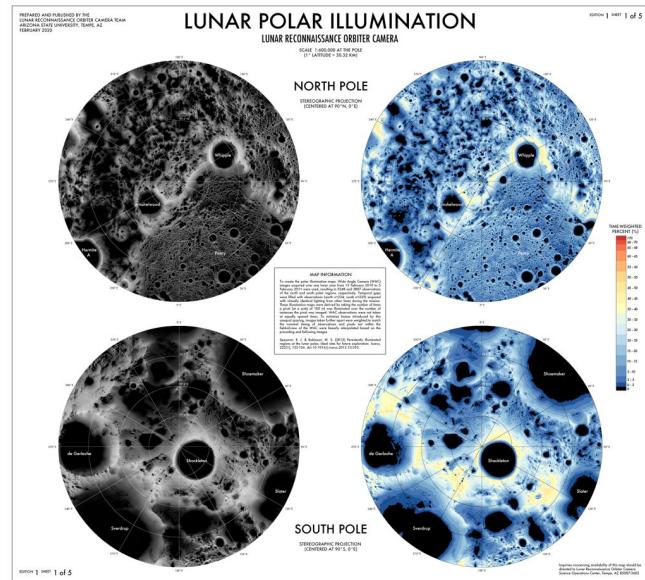
- Water is a critical resource
- Dark pits in the moon under constant shade can have ice deposits
- Lower temperatures stop water sublimation compared to sunlit ridges



<https://science.nasa.gov/image-detail/svs-lend-20130601-580-2/>

Sunlight

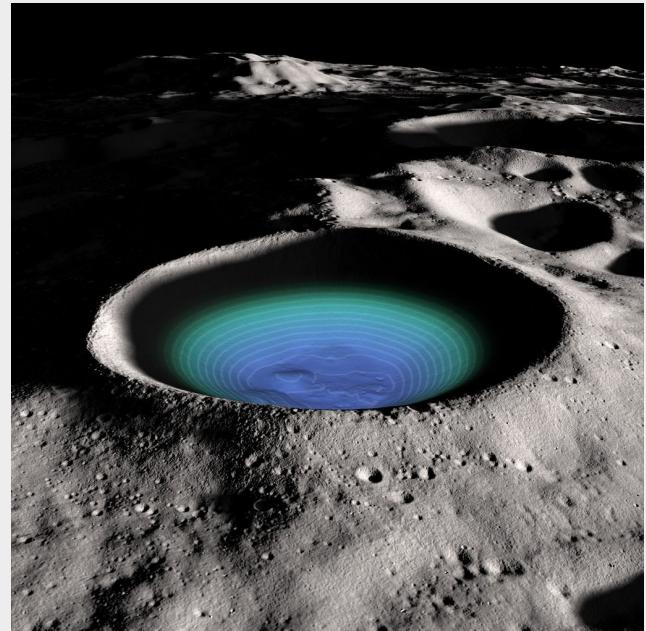
- Critical for energy production through solar panels
- Long 14 day lunar night cycles
- Only the rim of craters catches the low sun



https://lroc.lpi.usra.edu/images/downloads?utm_source=chatgpt.com#cat-3

Shackleton

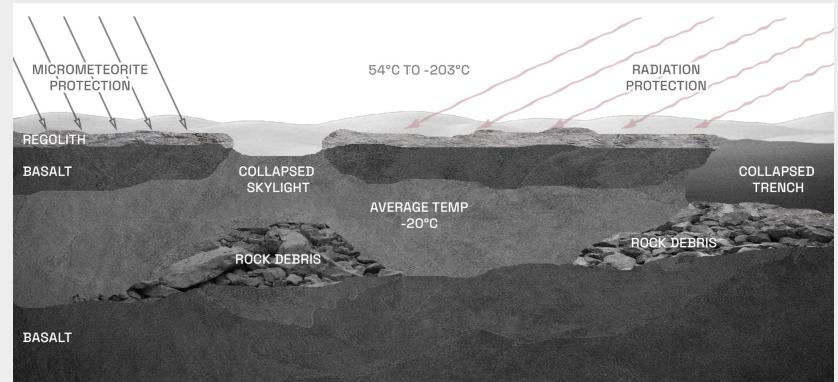
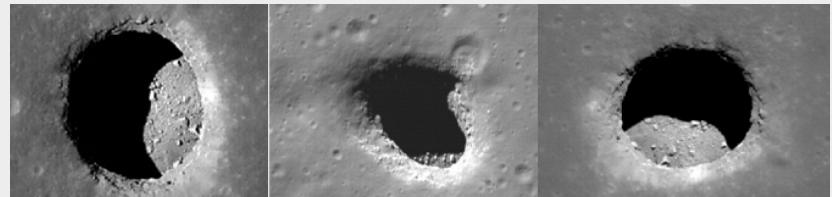
- Shackleton crater has a rim that is almost constantly illuminated.
- Near proposed Artemis landing sites
- Possible ice deposits



<https://svs.gsfc.nasa.gov/4716/>

Lunar Lava Tubes

- Possible ice deposits
- Shielding from radiation
- Protection from micrometeorites
- More constant temperature than on the surface
- Much larger than on earth → huge caverns



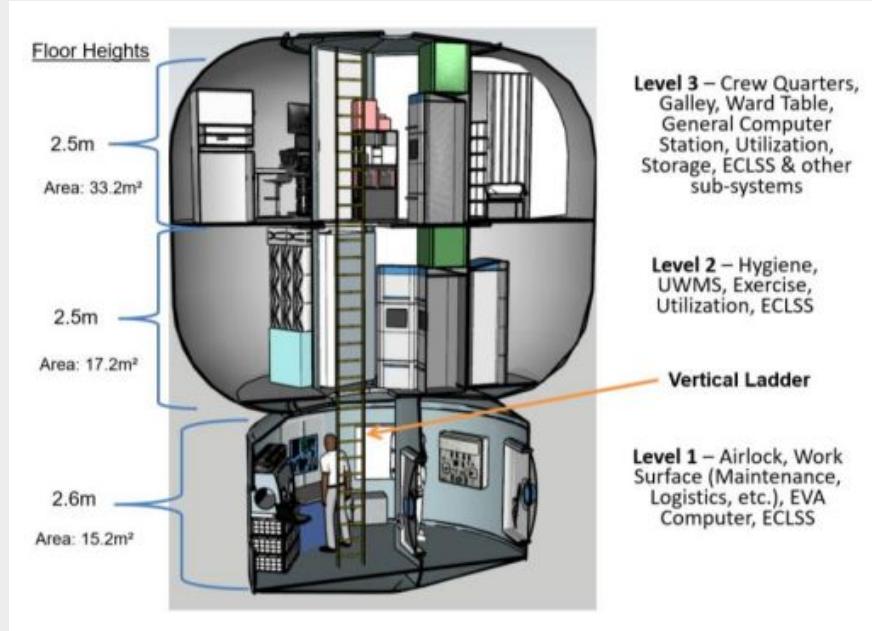
<https://phys.org/news/2020-07-lava-tubes-exploration-priority-worlds.html>

Programme

Schematic Design

Proposed Artemis Habitat

- Cramped / Dense
- Utilitarian
- Relatively low ceiling height



<https://ntrs.nasa.gov/api/citations/20220013669/downloads/Internal%20Layout%20of%20a%20Lunar%20Surface%20Habitat.pdf>

Programme

Schematic Design

TYPOLOGY		SIZE							ACTIVITY			PRIVACY			EXTERIOR	
PROGRAMME	ROOM	AREA 1 Person (m2)	Max. Capacity	MIN. AREA (m2)	Number of rooms	Total floor area (m2)	% OF HABITAT	MIN. HEIGHT (m)	CATEGORY	CROSS-FUNCTION	Details	CAPACITY	VISIBILITY	ACOUSTICS	ACCESS	VIEW
Dirty Zone	Airlock (EVA Prep)	8	3	24	2	48	9.14%	3	Support	/		Small groups (2-3)	Enclos...	Neutral	Yes	No
	Lunar Soil Lab	12	2	24	1	24	4.57%	3	Work	/		Large groups (4-6)	Enclos...	Neutral	No	No
	Geology Lab	12	2	24	1	24	4.57%	3	Work	/		Large groups (4-6)	Enclos...	Neutral	No	No
	System Maintenance	8	1	8	1	8	1.52%	3	Support	/		Small groups (2-3)	Enclos...	Neutral	No	No
	Storage (outdoor equipment)	4	3	12	1	12	2.29%	3	Support	/		Storage	Enclos...	Neutral	Yes	No
Core Utility Zone	Life Support Systems	8	1	8	1	8	1.52%	3	Support	/		Small groups (2-3)	Enclos...	Sound ...	No	No
	Systems Maintenance	8	1	8	1	8	1.52%	3	Support	/		Small groups (2-3)	Enclos...	Sound ...	No	No
	Storage (food, water, oxygen)	8	3	24	1	24	4.57%	3	Support	/		Storage	Enclos...	Neutral	No	No
	Bathrooms	5	1	5	3	15	2.88%	3	Support	/		Individual	Enclos...	Sound ...	No	No
Personal/Quite Zone	Private quarters	8	1	8	6	48	9.14%	3	Personal	/		Individual	Enclos...	Sound ...	No	No
	Meditation Room	8	1	8	1	8	1.52%	3	Personal	/		Individual	Enclos...	Sound ...	No	Yes
	Medical Bay	10	2	20	1	20	3.81%	3	Personal	Support		Small groups (2-3)	Enclos...	Sound ...	No	No
Social Zone	Kitchen	2	6	12	1	12	2.29%	6	Social	/		Small groups (2-3)	Open	Neutral	No	No
	Dining Room	3	6	18	1	18	3.43%	6	Social	/		Large groups (4-6)	Open	Neutral	No	Yes
	Living Room	4	6	24	1	24	4.57%	6	Social	/		Large groups (4-6)	Open	Neutral	No	Yes
	Social Space	4	6	24	1	24	4.57%	6	Social	/		Large groups (4-6)	Open	Neutral	No	Yes
Work Zone	Gym	8	6	48	1	48	9.14%	6	Social	/		Large groups (4-6)	Open	Neutral	No	No
	Research Labs	10	4	40	2	80	15.24%	3	Work	/		Large groups (4-6)	Hybrid	Neutral	No	No
	Agricultural Lab	10	4	40	1	40	7.62%	3	Work	/		Large groups (4-6)	Hybrid	Neutral	No	No
	Command & Control	4	6	24	1	24	4.57%	3	Work	Support		Small groups (2-3)	Hybrid	Sound ...	No	Yes
	Radio Room	4	2	8	1	8	1.52%	3	Work	Support		Small groups (2-3)	Hybrid	Sound ...	No	No
		TOTAL AREA		525												

Programme

Schematic Design

Zoning

- 5 main zones based on activity type
- Square footage based on a team of 6

ZONE	AREA	Percentage
Dirty	116	22.10%
Core Utility	55	10.48%
Personal/Quite	76	14.48%
Social	126	24.00%
Work	152	28.95%
TOTAL	525 m²	100.00%



Biophilic Design

Analysis & Concept

Definition

An approach to architecture and interior design that **connects people with nature** within built environments, using **natural elements, forms, and processes** to **improve human health**, well-being, and productivity, stemming from our innate **love for nature**

source

Organic Shapes

Biophilic Design

Case Study

Casa Organica by *Javier Senosiain Arquitectos*

- Organic shapes
- Cozy interior
- Integrated lighting
- Integrated furniture



<https://www.archdaily.cl/cl/907098/casa-organica-javier-senosiain>

Organic Shapes

Biophilic Design



<https://www.archdaily.cl/cl/907098/casa-organica-javier-senosia>

Contact with Nature

Biophilic Design

Case Study

Singapore Airport

- Use of water and plants
- Indoor environment with an outdoor quality
- Large atrium space helps achieve the effect of forgetting you're inside

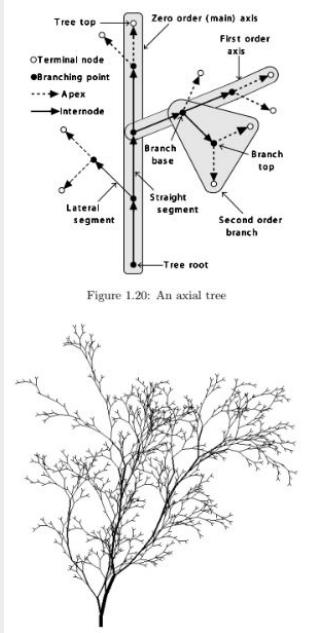


L-System

Schematic Design

Method

- Lindenmayer systems
- The mathematical theory of how plants develop
- Geometric modeling of plant growth with branches moving outwards



Effect on Design

- Can be used to inform designs
- Spatial L-system that allows the habitat to be modularly expanded and 'grow'
- Columns can follow the system to look like trees and evoke biophilia

Prusinkiewicz, P., & Lindenmayer, A. (2012). *The algorithmic beauty of plants*. Springer Science & Business Media.

<https://drive.google.com/file/d/1que6baMY2ARKjPUPH36M0zoywumJKhKp/view>

L-System

Schematic Design

Case Study

Sagrada Familia by Antoni Gaudi

- Inspired by nature
- Tree-like columns
- Lots of natural lighting



Inverted Catenary

Schematic Design

Case Study

Sagrada Familia by Antoni Gaudi

- Exact opposite of tension is compression



Inverted Catenary

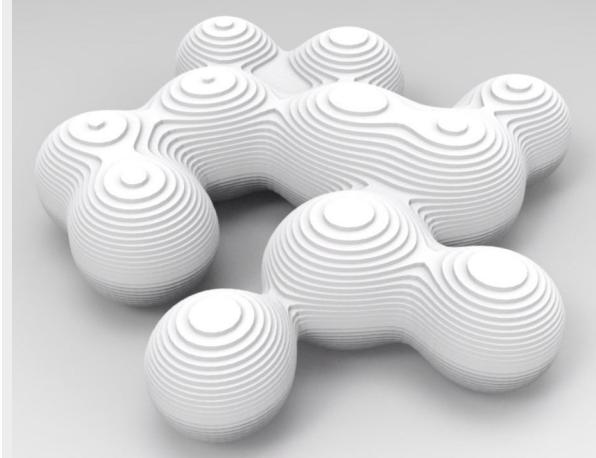
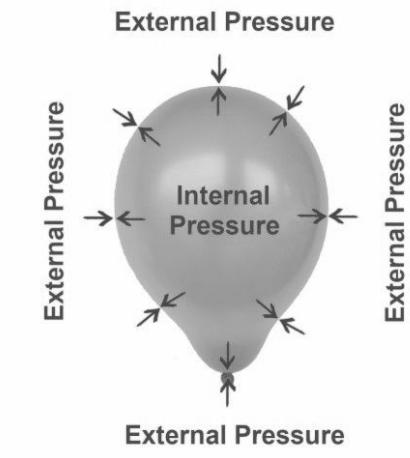
Schematic Design

- Perfect tension
→ Perfect Compression
- 3D printing is stronger in compression than tension



Metaballs

1. Easy way to achieve an organic look
2. Spheres are ideal shapes when dealing with pressure
3. In a vacuum there is no external pressure pushing in, so the air expands and pops the balloon



Force from pressurised cabin in a vacuum puts stress on the structure

Extra-/Terrestrial Architecture Graduation Studio

Source

Modular collection of spherical pods

Maurits Roijen

SECTION

CONSTRUCTION & MATERIALISATION

Extracting Materials



- Water (life support)
- Oxygen (life support)
- Silica (for glass)
- Metal (construction)

Lunar Regolith Composition

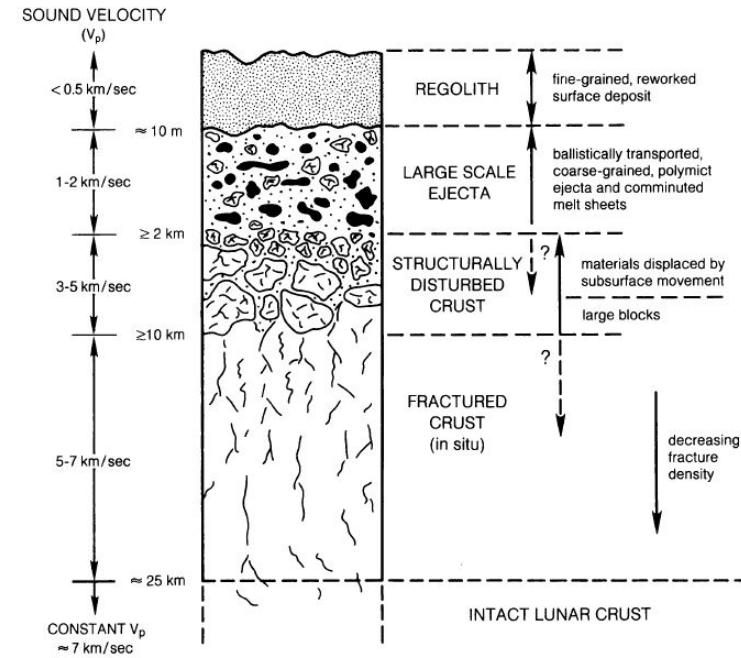
Element	Low-Ti Mare Soils	High-Ti Mare Soils	Highland Soils	KREEP Soils
O	60.26	60.30	60.82	60.47
Si	17.30	15.86	16.31	17.35
Al	5.56	5.70	10.66	6.48
Mg	5.53	5.70	3.84	5.39
Ca	4.44	4.60	5.92	4.43
Fe	5.85	5.29	1.90	4.47
Ti	0.66	2.01	0.17	0.62
Na	0.26	0.31	0.29	0.44
K	0.06	0.05	0.05	0.19
Mn	0.08	0.07	0.03	0.06

https://www.researchgate.net/figure/Assumed-Composition-of-the-Lunar-Regolith-a-and-Variation-Across-Soil-Types-a_tbl1_258661774

https://ntrs.nasa.gov/api/citations/20250003730/downloads/Progress%20Review%20NASA%20Lunar%20ISRU_Sanders.pdf

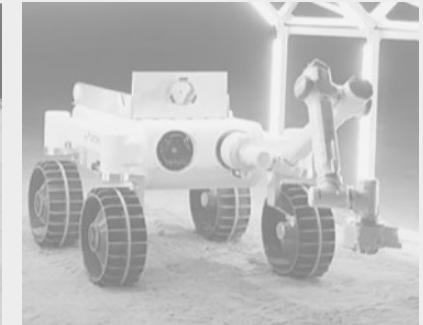
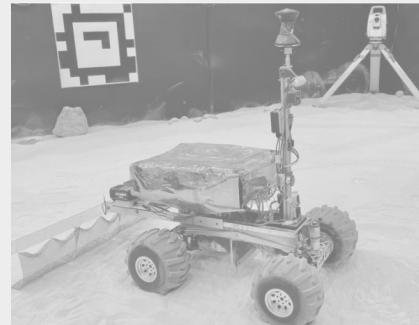
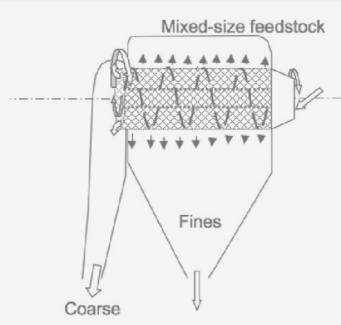
3D Printing

- Using the top layer of regolith
- Easy to mine with robots
- Need a way to 'print' the dust without additives



https://www.researchgate.net/figure/The-vertical-structure-of-the-Lunar-regolith-and-crust_fig7_264340952

Robotic Process



COLLECTING

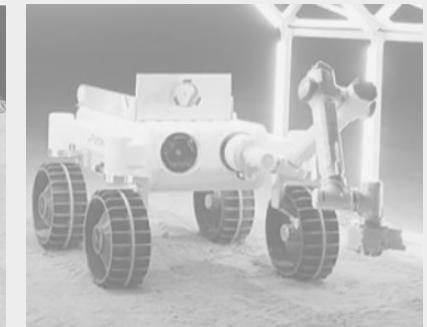
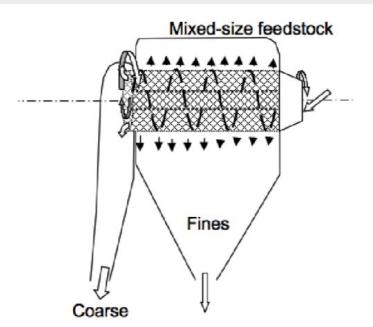
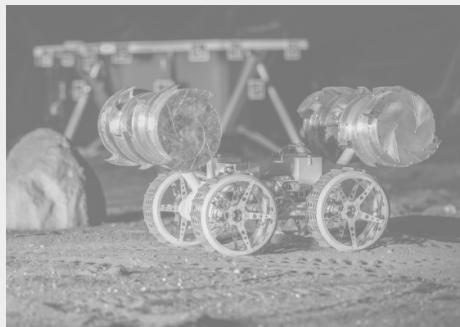
PROCESSING

FLATTENING

MELTING

https://moonshotplus.tudelft.nl/images/7/7f/1.13.1_Space%26Robotics_FinalPresentation_JIP2025.pdf

Robotic Process



COLLECTING

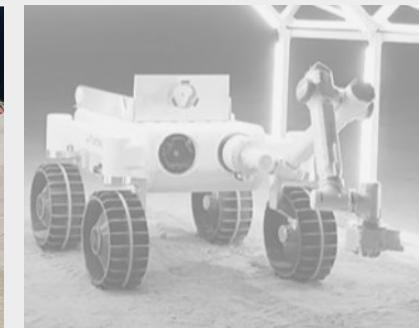
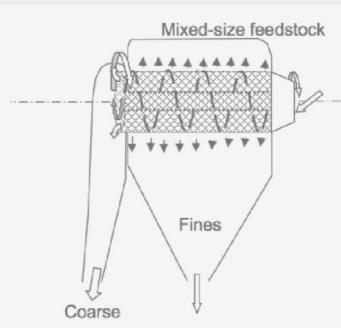
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Robotic Process



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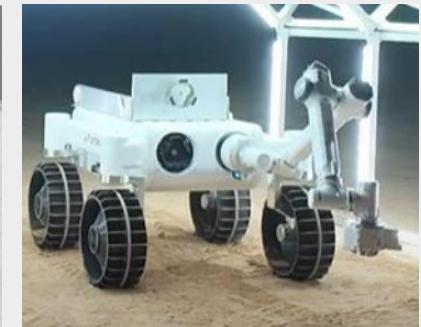
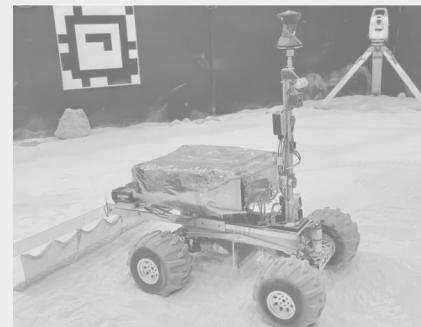
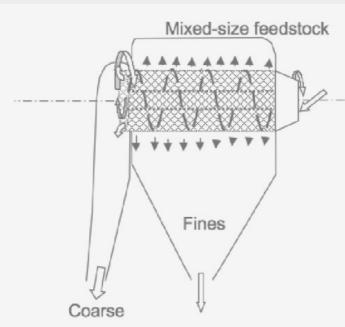
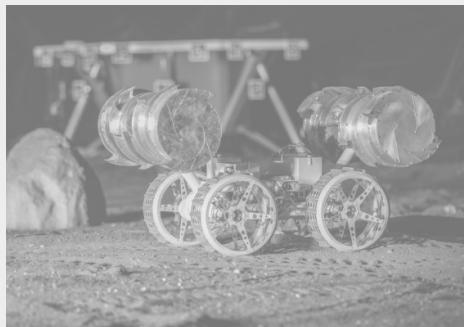
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Robotic Process



COLLECTING

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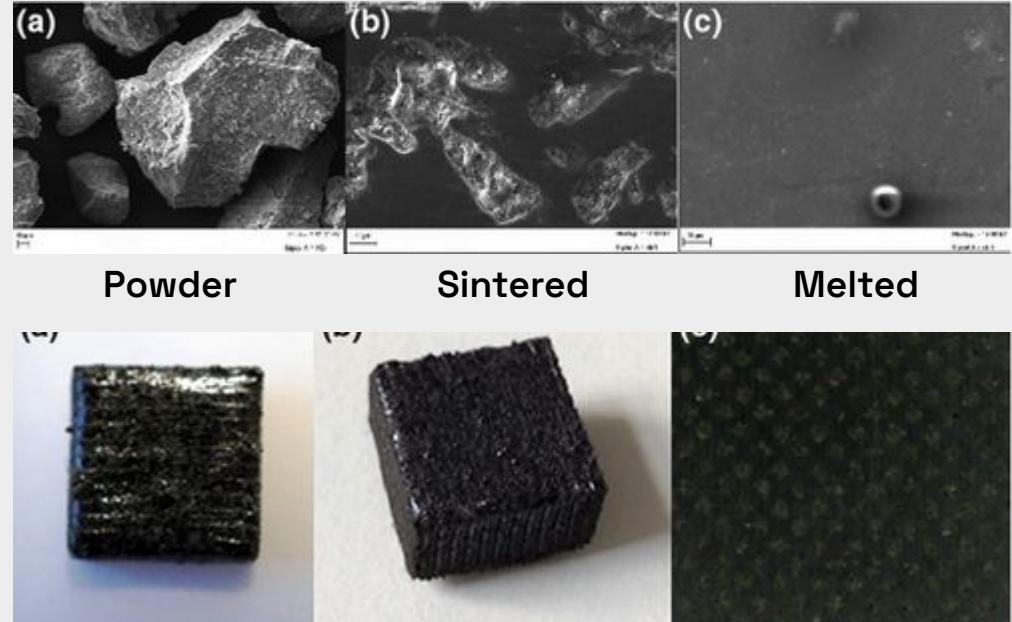
https://moonshotplus.tudelft.nl/images/7/7f/1.13.1_Space%26Robotics_FinalPresentation_JIP2025.pdf

3D Printing

Construction & Materialisation

Selective Laser Melting (SLM)

- Melts regolith into a glass-like solid
- No additives required
- Energy-intensive
- Less porous than SLS so better structural integrity



Fateri, M., & Gebhardt, A. (2015). Process parameters development of selective laser melting of lunar regolith for on-site manufacturing applications. *International Journal of Applied Ceramic Technology*, 12(1), 46-52.

3D Printing

Robotic Production

Case Study

TECLA by Mario Cucinella Architects

- Used material extrusion not SLM
- Organic shapes
- Custom unique texture on the exterior
- Integrated strip lighting
- Compressive dome shape



Mario Cucinella Architects. (2020). *TECLA: The first eco-sustainable housing prototype 3D printed from raw earth.*

<https://www.mcarchitects.it/en/projects/tecla-technology-and-clay>

SECTION

SCHEMATIC DESIGN

Why L-systems

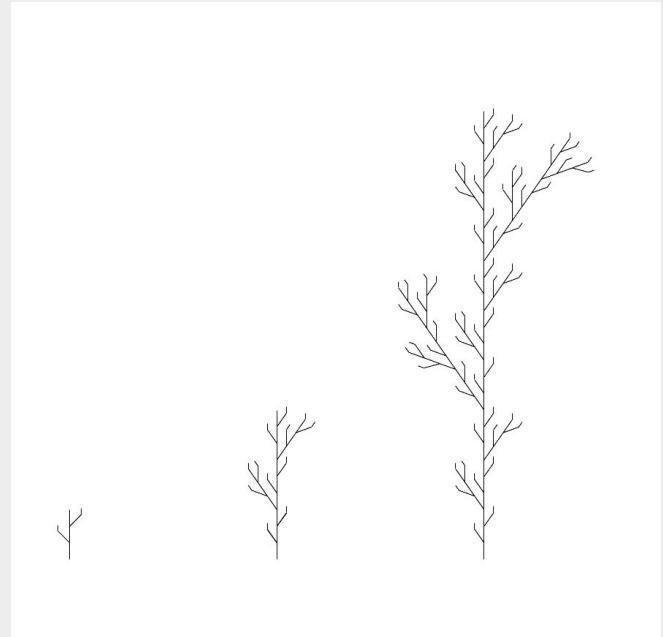
1. Modelled after a natural growth process
→ Biophilia
2. Modular design
 - a. Building can grow
 - b. As lunar presence expands, the habitat can extend to meet new spacial demands
3. Easy/efficient pathing
 - a. Central corridor line that connects all branches
 - b. Central veins can carry life support resources (oxygen, electricity, water)



L-system generated by me using Francesco's grasshopper script

Why L-systems

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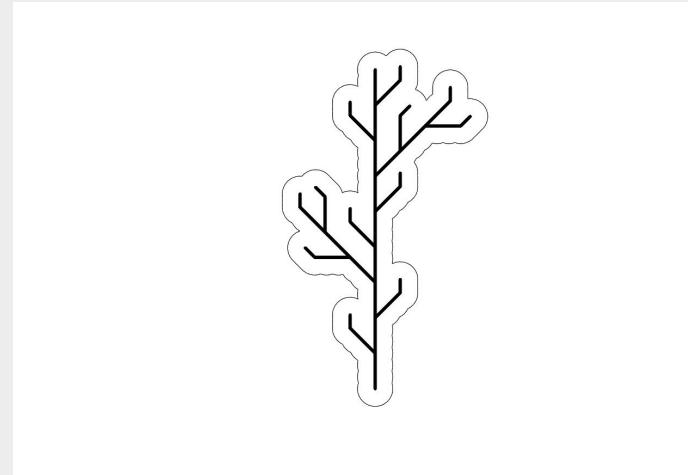
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Why L-systems

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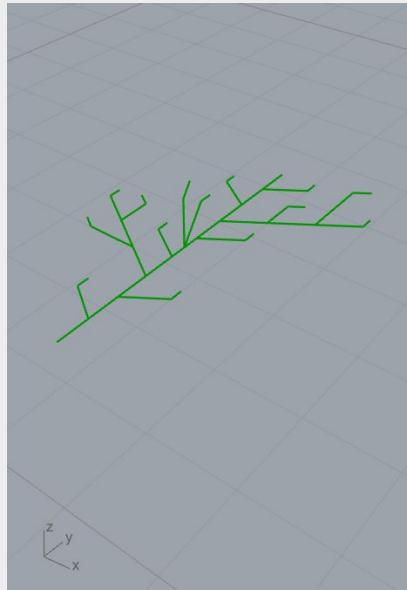
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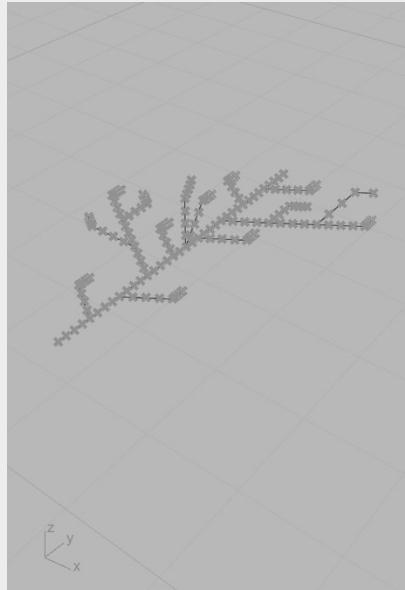


L-system generated by me using Francesco's grasshopper script

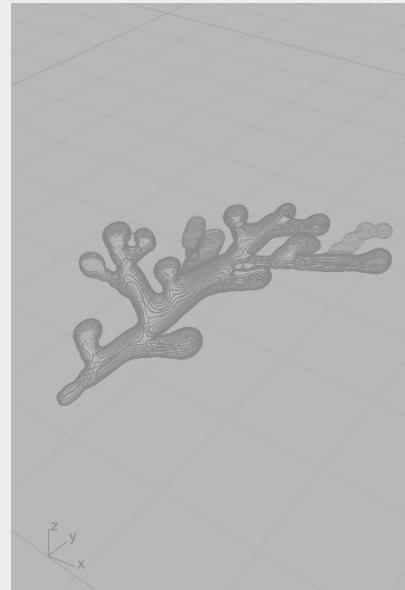
Computational Steps 3D



L-system



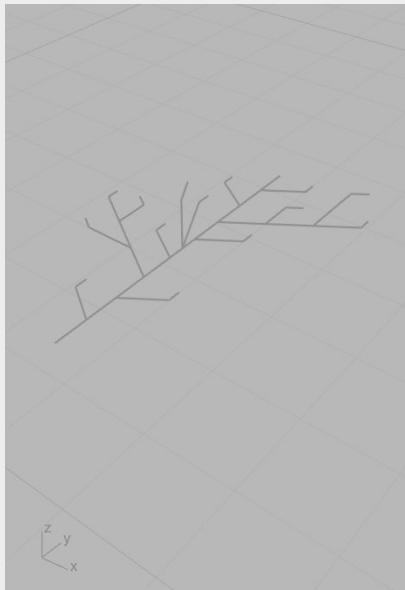
Points



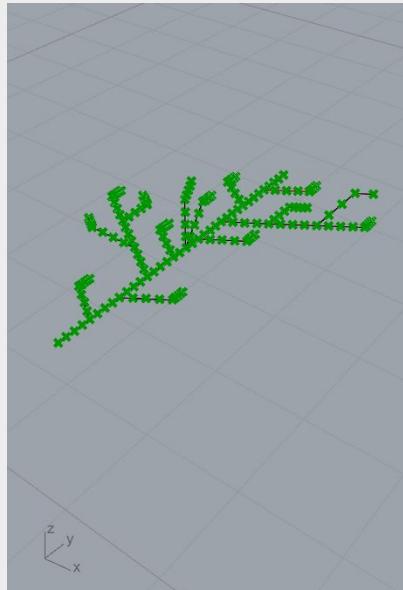
Metaballs

Source

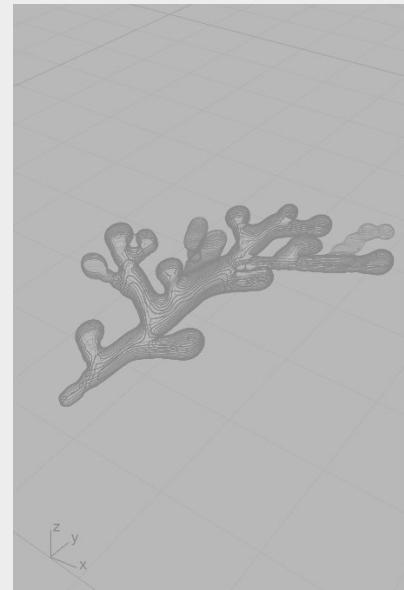
Computational Steps 3D



L-system



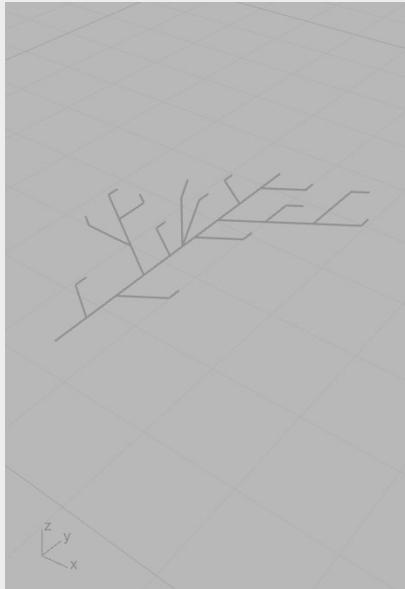
Points



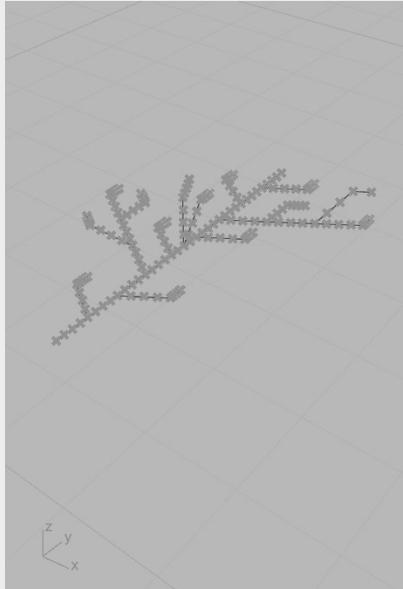
Metaballs

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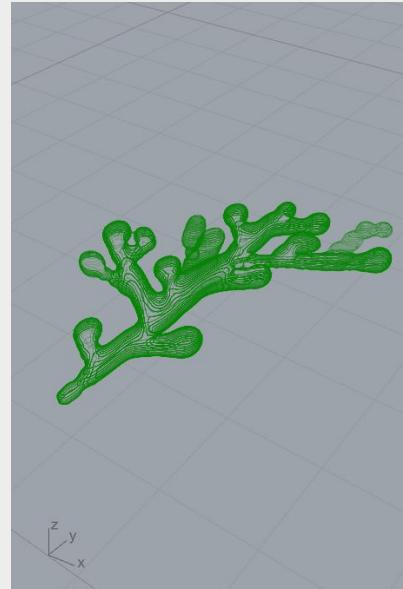
Computational Steps 3D



L-system



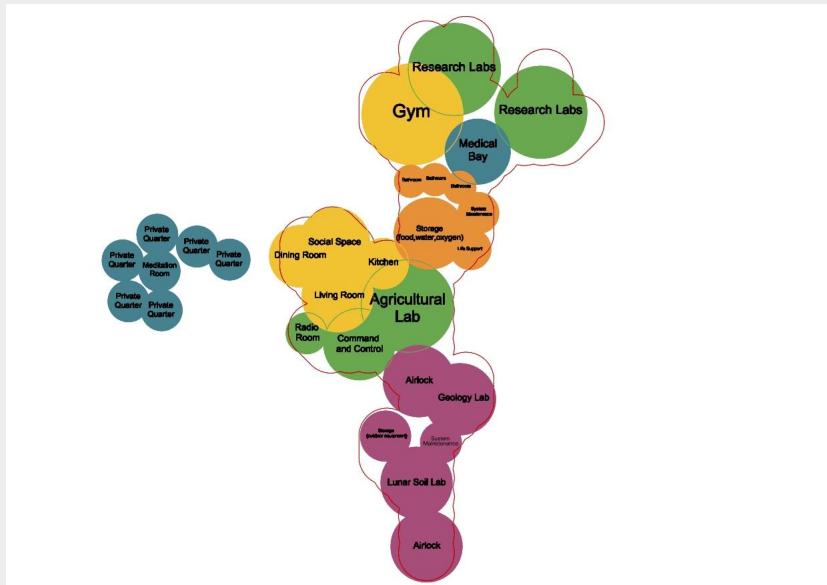
Points



Metaballs

Source

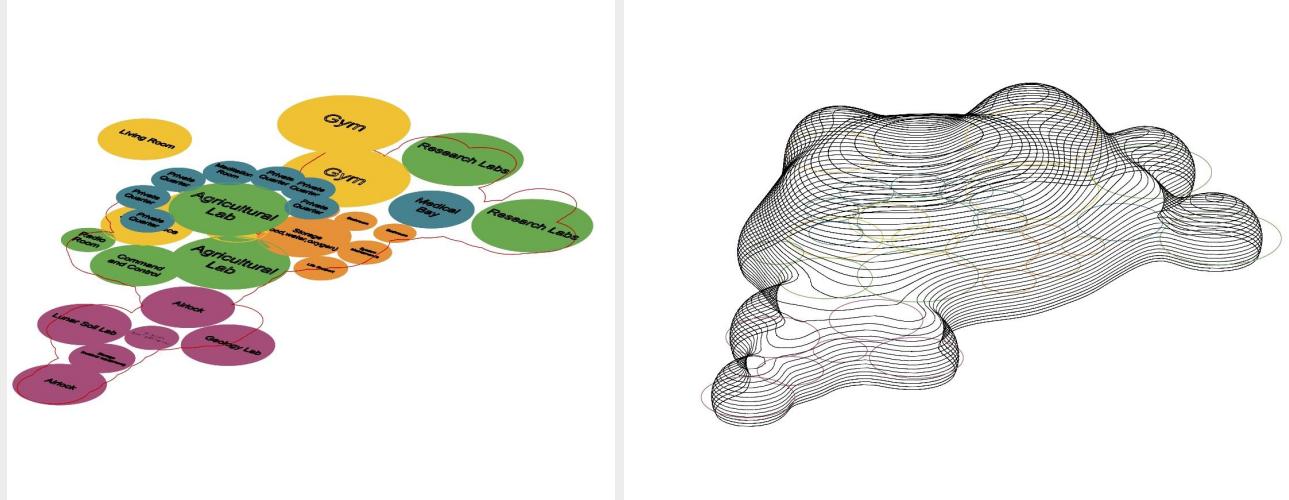
Integrating bubble diagrams



Bubble Diagram Iterations

1

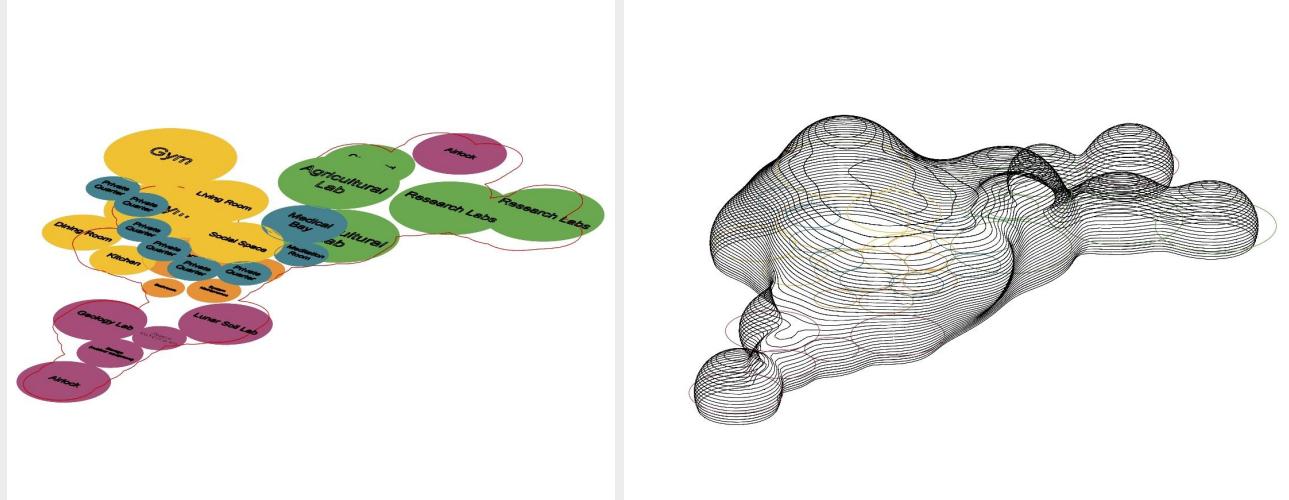
- Too dense
- Too high
- No clear hierarchy and metaballs are lost



Bubble Diagram Iterations

2

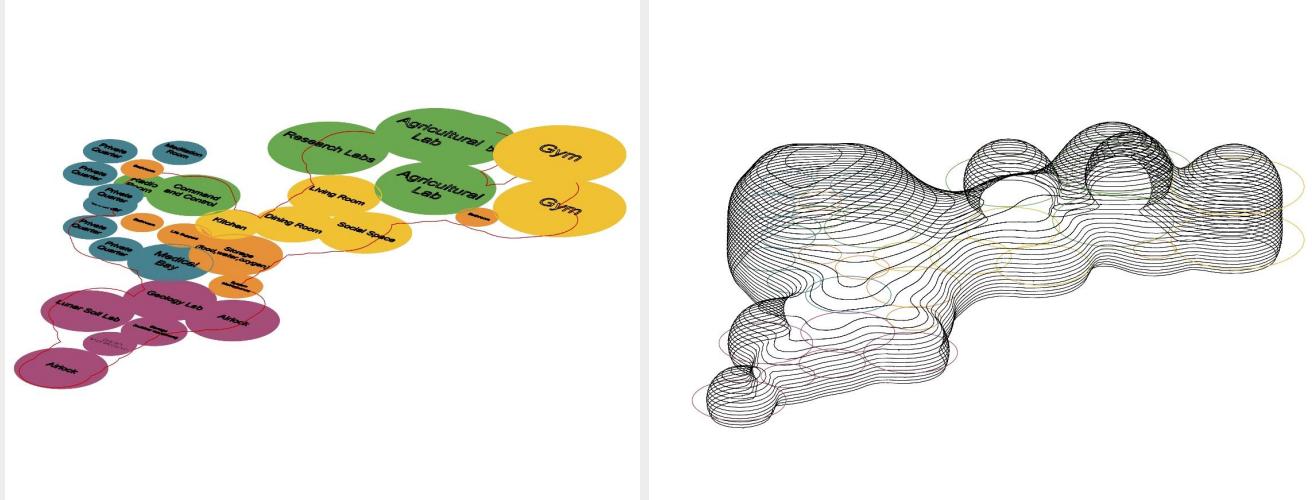
- Clear zoning
- Exit on either end
- Still quite bulky



Bubble Diagram Iterations

3

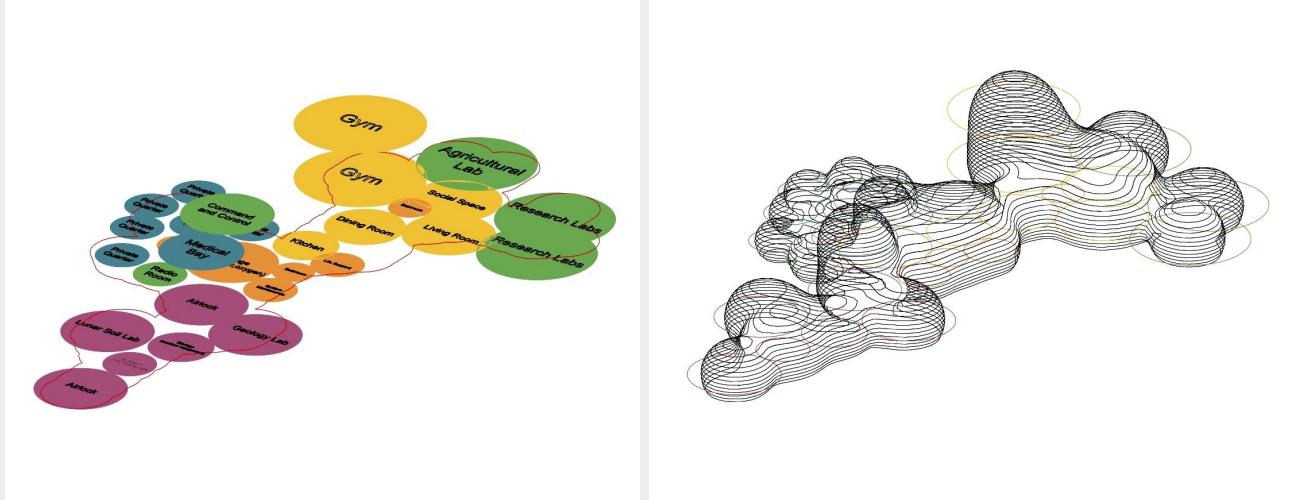
- Clear zoning
- More visible distinction from outside
- Sleeping zone feels large... not intimate



Bubble Diagram Iterations

4

- Clear zoning
- Different volumes
- Sleeping pods
- Tall gym & command



SECTION

NEXT STEPS

Reflection

Next steps

Next steps

- Refine floor plans
- Expand use of metaballs and L-systems
- Differentiate the different volumes
- Incorporate lunar movement in the design
